

AUSTRALIAN SAFETY ENGINEERS

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GUIDELINES FOR ACCEPTING CYLINDERS FOR AN EXCHANGE/REFILL PROGRAM

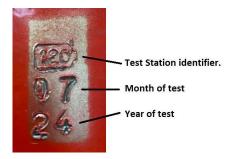
Any cylinder supplied to ASE for exchange or refill must comply with the following requirements. If you're not sure, give us a call on (08) 9456 2066 from 7.30am to 4.00pm Monday to Friday and we'll help.

1. The cylinder must be customer owned.

BOC Gases, Air Liquide, Coregas and Supagas do not sell cylinders to the public, they are rented and always remain the property of the gas company. This includes new programs like Bunnings Trade and Go Gas. Even though the customer 'pays' for the cylinder at the counter, it remains the property of Coregas as the purchase cost is refunded when the empty cylinder is returned.

2. The cylinder must be approved for refilling in Australia.

The cylinder must have been stamped by a Registered Gas Cylinder Test Station. Here's an example of a test stamp:



3. The cylinder must be like-for-like (or close to it).

Some small variation in the cylinder physical size and volume is acceptable as not all 'D' cylinders are the same. All exchanged cylinders should be approx. 10L water capacity, painted grey for CO₂ service, have a CO₂ (Type 30) valve fitted and meet the above requirements. Cylinder condition will vary, general paint chips/scratches are no issue.

Breathing Air Equipment | Cylinders & Gas Products | High Pressure Equipment | Compressors | All Aspects of Gas Filling and Cryogenics